

PLASTOFIX EL-STAT GLOSSY**AkzoNobel**
Tomorrow's Answers Today**GENERAL INFORMATION**

Type of Product	2-pack Acid Curing Transparent Lacquer
Area of Use	Furniture / Interior Joinery
Notes	PLASTOFIX EL-STAT gives an ample finish and is particularly suitable for electrostatic spraying.

BASIC MATERIAL PROPERTIES

Binder	Alkyd / Amino resins
Solid Contents	Approx. 56 % by weight
Delivery Viscosity	Approx. 50-55 sec DIN Cup 4 @ 23 °C.
Density	Approx. 1,01 kg/l
Hardener	7200-002001
Thinner	6500-027001
Shelf Life	18 months in original, unopened package when stored following the storage conditions mentioned below. After the expiry date, contact our Technical Staff for an estimation of usability.
Storage Conditions	Between 15 and 25 °C under clean and dry conditions.

APPLICATION

Methods	Electrostatic spraying / Conventional spraying
Application Conditions	Between 20-25 °C for substrate, air and material at approx. 55 % R.H.
Mixing Ratio	Electrostatic spraying: Coating:Hardener 7200-002001 100:5 by volume Conventional spraying: Coating:Hardener 7200-002001 100:10 by volume
Application Viscosity	14-22 sec DIN cup 4 @ 23 °C Amount- and choice of thinner depend of application- and line conditions.
Applied Amount	Max. 2x100 g/m ² wet film
Potlife	3 Days @ 20 °C
Cleaning	6500-008001
Empty Packaging	Disposal according to local regulations.



DRYING CONDITIONS

Thermal Drying	Temperature (°C)	20	50	80
	Time to (min)			
Touch dry		15	10	6
Sandable		180	30	12
Stackable		300	45	25

The curing data refers to 100 g/m² wet film. Before stacking the objects, cooling is required to ensure that the surface temperature measured in stack does not exceed 30°C. Should be cured at min. 18°C. The curing times are valid on condition that the ventilation makes it possible for the solvents to evaporate gradually, so that they don't prevent the curing process.

Additional Drying Information

Please contact our Technical Staff for specific data concerning curing conditions on your line.

DRY FILM PROPERTIES

Gloss Approx. 95 GU @ 60°.
 The final gloss depends on various conditions, i.e. application method, applied amount, drying conditions, etc.

HEALTH, SAFETY AND ENVIRONMENTAL INFORMATION

HSE Information See Safety Data Sheet for further information.

DISCLAIMER

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